

Thursday, August 04, 2016 4:06:15 PM

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Stop *NS2*

Customer:

Approvals: **Process Plan:** *2m* **Date:** 16/08/04 **Tooling:** _____ **Date:** _____
 QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN D412-761	F	SEP 12 2016	DAS 6 9-89				DAS 21 9-89	16-09-12	
100	Document Control	0.00				DAS 27 9-89			
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D412-761-049	CHG004				SEP 13 2016			
110	Pick Kit	0.00				/	DAS 6 9-89	28 9-89	SEP 13 2016
110	Packaging	0.00							
Packaging	Memo								
120	QC4- 100% Inspect kits for completeness	0.00				DAS 27 9-89			
120	QC	0.01							
Quality Control	Memo					SEP 13 2016			

Work Order ID 149863

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149863

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Item ID: D412-761-049

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Armrest

Start Date: 8/5/2016 Start Qty: 1.00

1

Cust Item ID:

Required Date: 8/15/2016 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-761-049								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.02							
Quality Control									

DAS
27
9-89
SEP 13 2016DAS
21
9-89

SEP 13 2016

2m 16/09/13

Picklist Print

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Work Order ID: 149863

149863

Parent Item: D412-761-049

D412-761-049

Parent Item Name: Armrest

Start Date: 8/5/2016

Required Date: 8/15/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 08-09-10 new issue DD verified by:JLM
IPP Rev:B 09-01-13 rev.C as per dwg DD verified by:EC IPP REV:C
12.03.06 AS PER ECN12-535 DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3694-041		Manufactured	No			110	Each	1.0000	1	1			
D3694-041									**				DAS 28 6 9-89
Mounting Plate													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST505				1					
				146181				1					
D3695-041		Manufactured	No			110	Each	0.0000	1	1			DAS 28 6 9-89
D3695-041									**				
Slider Assembly													
D3780-041		Manufactured	No			110	Each	0.0000	1	1			DAS 28 6 9-89
D3780-041									**				
Armrest Assembly													
AN3-6A		Purchased	No			110	Each	236.0000	11	11			DAS 28 6 9-89
AN3-6A									**				
Bolt													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST349				236					
				M134955				236					
AN6-26		Purchased	No			110	Each	11.0000	1	1			DAS 28 6 9-89
AN6-26									**				
Bolt													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST334				11					
				m127124				11					

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Picklist Print

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Work Order ID: 149863

149863

Parent Item: D412-761-049

D412-761-049

Parent Item Name: Armrest

Start Date: 8/5/2016

Required Date: 8/15/2016

Start Qty: 1.00

Required Qty: 1.00

AN320-6 Purchased No

110 Each 22.0000 1 1

AN320-6

Nut

**

DAS 28
6 9-89

Location

Loc Qty

Loc Code

ST330

22

113288

22

1

NAS1149D0363J Purchased No

110 Each 1,842.000 11 11

NAS1149D0363.J

Washer

**

DAS 28
6 9-89

Location

Loc Qty

Loc Code

GA

402

m134055

402

ST260a

1000

m135297

1000

ST263

440

m134955

440

NAS1149D0616J Purchased No

110 Each 112.0000 1 1

NAS1149D0616.J

WASHER

**

DAS 28
6 9-89

Location

Loc Qty

Loc Code

ST264

112

122815

112

NAS1515H6L Purchased No

110 Each 81.0000 2 2

***NAS1515H6L ***

Washer

**

DAS 28
6 9-89

Location

Loc Qty

Loc Code

ST260

81

m128637

81

2

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Picklist Print

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Work Order ID: 149863

149863

Parent Item: D412-761-049

D412-761-049

Parent Item Name: Armrest

Start Date: 8/5/2016

Required Date: 8/15/2016

Start Qty: 1.00

Required Qty: 1.00

MS24665-302

Purchased

No

110

Each

31.0000

1

1

MS24665-302

Cotter Pin

**

DAS
6
9-89
28
9-89

Location

Loc Qty

Loc Code

GA

15

120521

15

ST288

16

m134738

16

MS21071L3

Purchased

No

110

Each

134.0000

3

3

MS21071L3

ANCHOR NUT

**

28
9-89

Location

Loc Qty

Loc Code

S299

100

125654

100

ST299

34

m129702

34

MS21075L3

MS21075L3N

Purchased

No

110

Each

20.0000

8

8

MS21075L3

Nut Plate

**

28
9-89

Location

Loc Qty

Loc Code

GA

20

m134257

20

DAS
6
9-89

SEP 13 2016

REFERENCE ONLY

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QTY -041	QTY -041A	QTY -043	QTY -045	QTY -047	QTY -049	QTY -051	QTY -053	QTY -141	PART NUMBER	DESCRIPTION
				1					D3705-041	INSTRUMENT PANEL ASSEMBLY
				1					D3705-043	* INSTRUMENT PANEL WELDMENT
				1					D3335-1	* SPRING
				1					D3705-5	* ACCESS PANEL
				1					D3706-041	* LOCK BRACKET ASSEMBLY
				1					D3706-5	* PIN
				2					D3707-3	* MOUNTING LUG
				2					AN3-3A	* BOLT
				4					AN526C1032R6	* SCREW
				1					MS171498	* SPRING SLOTTED PIN
				4					MS24693-C272	* SCREW (OR MS24693-S272)
				2					NAS1149D0332J	* WASHER (OR AN960JD10L)
				1					NAS1149D0563J	* WASHER (OR AN960JD516)
				1					D3705-7	FACE PLATE (MINIMUM REQUIRED INSTRUMENTS FOR 204, 205, 210, AND EAGLE SINGLE MODELS)
				1					D3705-9	FACE PLATE (MINIMUM REQUIRED AND OPTIONAL INSTRUMENTS FOR 204, 205, 210, AND EAGLE SINGLE MODELS)
				1					D3705-11	FACE PLATE (FOR 212, 214, 412, MODELS)
				2					D3707-1	MOUNTING LUG
				1					D3790-1	INDEXING BLOCK
				1					D3867-1	CONNECTOR PLATE
				2					D4758-1	BLANKING PLATE
				3					D4758-3	BLANKING PLATE
				4					AN3-4A	BOLT
				6					AN526C1032R6	SCREW
				2					AN743-12	BRACKET
				6					AN960JD10L	WASHER
				6					MS21075L3	NUTPLATE (OR MS21073-3)
				4					MS24693-C272	SCREW (OR MS24693-S272)
				1					MS27039-1-17	SCREW
				1					MS27039-1-27	SCREW
				4					MS21042L3	NUT
				2					MS21919WDG8	CLAMP
				4					NAS1149D0332J	WASHER (OR AN960JD10L)
					1	1			D3694-041	MOUNTING PLATE ASSEMBLY
					1	1			D3694-1	* KEYWAY
					1	1			D3694-3	* PROTECTIVE PLATE
					1	1			D3694-5	* MOUNTING PLATE
					1	1			AN526C1032R8	* SCREW
					4	4			MS21042L3	* NUT
					2	2			MS21209F1-20	* HELI-COIL, SCREW LOCKING (RED)
					1	1			MS24693-C271	* SCREW (OR MS24693-S271)
					4	4			MS24693-C273	* SCREW (OR MS24693-S273)
					5	5			NAS1149D0363J	* WASHER (OR AN960JD10)
					1	1			D3695-041	SLIDER ASSEMBLY
					1	1			D3695-1	* SLIDER
					1	1			D3695-3	* STOPPER
					1	1			MS21209F6-25	* HELI-COIL, SCREW LOCKING (RED)
					4	4			MS21209F1-20	* HELI-COIL, SCREW LOCKING (RED)
					4	4			MS24693-C276	* SCREW (OR MS24693-S276)
					1	1			D3801-1	* HAND RETRACTABLE SPRING PLUNGER

*DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE
(CONTINUED ON PAGE 13)

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Date: 16.05.26

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QTY -041	QTY -041A	QTY -043	QTY -045	QTY -047	QTY -049	QTY -051	QTY -053	QTY -141	PART NUMBER	DESCRIPTION
					1				D3780-041	ARMREST ASSEMBLY
					1				D3696-041	* ARM ASSEMBLY
					1				D3696-1	** ARM
					1				D3801-3	** HAND RETRACTABLE SPRING PLUNGER
					1				D3781-041	* LATERAL CUSHION ASSEMBLY
					1				D3781-043	* ARMREST CUSHION ASSEMBLY
					1				D3785-3	* BRACKET
					1				D3977-1	* BOLT
					1				D3978-1	* NUT (CASTELLATED)
					1				D3979-1	* WASHER (SQUARE HOLE)
					2				AN970-6	* WASHER
					1				MS24665-302	* COTTER PIN
					2				MS21042L3	* NUT
					2				MS24693-C272	* SCREW
					2				MS24693-C277	* SCREW
					1				NAS1149D0663J	* WASHER (OR AN960JD616)
					11				AN3-6A	BOLT
					1				AN6-26	BOLT
					1				AN320-6	CASTELLATED NUT
					11				NAS1149D0363J	WASHER (OR AN960JD10)
					1				NAS1149D0616J	WASHER (OR AN960JD616L)
					2				NAS1515H6L	WASHER
					1				MS24665-302	COTTER PIN
					3				MS21071L3	ANCHORNUT
					8				MS21075L3	NUTPLATE
						1			D4097-041	ARMREST ASSEMBLY
						1			D3696-041	* ARM ASSEMBLY
						1			D3696-1	** ARM
						1			D3801-3	** HAND RETRACTABLE SPRING PLUNGER
						1			D4098-041	* CUSHION ASSEMBLY
						1			D4099-1	* BRACKET
						3			MS21042L3	* NUT
						5			MS24693-C273	* SCREW
						3			MS24693-C277	* SCREW
						1			NAS1149D0332J	* WASHER
						11			AN3-6A	BOLT
						1			AN6-26	BOLT
						1			AN320-6	CASTELLATED NUT
						11			NAS1149D0363J	WASHER (OR AN960JD10)
						1			NAS1149D0616J	WASHER (OR AN960JD616L)
						2			NAS1515H6L	WASHER
						1			MS24665-302	COTTER PIN
						3			MS21071L3	ANCHORNUT
						8			MS21075L3	NUTPLATE
								4	D3932-1	SNAP VENT
							1		D5023-041	INSTRUMENT PANEL ASSEMBLY
							2		AN3-3A	BOLT
							8		AN3-4A	BOLT
							1		AN743-12	BRACKET, SUPPORT CLAMP
							10		MS21042L3	NUT
							1		MS21919WDG8	SUPPORT CLAMP
							10		NAS114900332J	WASHER (AN960J010L)
							6		AN526C1032R6	SCREW
							1		D3867-1	CONNECTOR PLATE

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